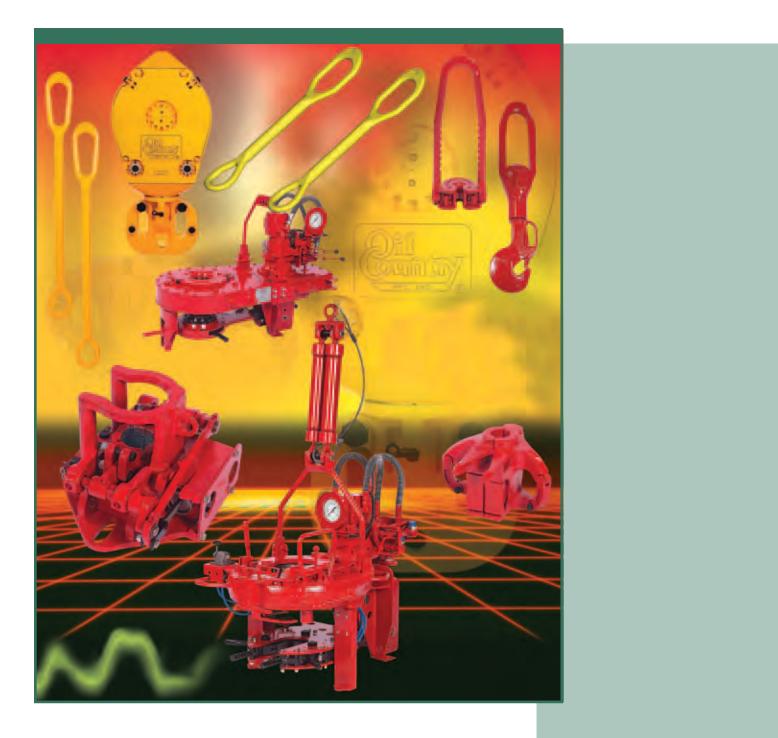


Oil Country Manufacturing



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Introduction









Weatherford's Oil Country Manufacturing (OCM), committed to the success of well-servicing contractors worldwide, supplies state-of-the-art well-servicing equipment of the highest quality. Our innovative product designs represent many years of field research, and our dedication to quality and service result in lower operational costs, less downtime and better safety records for our clients.

From our main manufacturing facilities in Ventura, California, USA, we promptly and efficiently process your equipment orders. Our easy access to international air and ocean freight terminals ensures prompt shipment to anywhere in the world.

We do one thing better than anyone else: We build the best wellservicing equipment on the market. Count on Weatherford's OCM equipment for efficiency, dependability and safety!



A complete line of well-servicing equipment

Our complete line of high-quality, well-servicing equipment combines fieldproven features with innovative designs, developed in response to client needs. From tongs, spiders and elevators to hooks, we can deliver the equipment you need to be more productive. And we're available 24 hours a day to service what we sell.

Introduction



Practical design and quality manufacturing

The quality of Weatherford's OCM products attests to our management and engineering staff's extensive experience in the well-servicing industry. Field-proven features and innovative design distinguish our superior Well-Servicing Equipment.

Our manufacturing facility includes state-of-the-art CNC machines for precise manufacture of our product-line components. We understand that proper fit and function of high-quality equipment give you confidence and peace of mind.

Products are quality inspected for materials, dimensions, function and load test. Our quality assurance program meets Weatherford's standards, ensuring superior inspection methods, materials, processes, procedures, testing, engineering and product design.

With our commitment to quality, you know you are receiving the best wellservicing equipment in the industry; equipment that is consistently reliable, cost-effective and safe.



"Full Nelson" Bidirectional Jaw System

Features

- Our "Full Nelson" bidirectional jaw system saves time and enhances safety.
- Unlike other open-face tubing tongs, our new bidirectional jaw system enables you to go from make to break with the flip of a switch.
- Sizes range from 2.38 to 5.50 in. with full-wrap rocker directional dies.
- No need to shut down hydraulics to the tong, as hands are never placed inside the tong.
- Models available are: 46000 and 57500.
- Size range increased to 5 1/2 in. (model 57500).
- The combination top-cast case and bottom-fabricated plate provide greater strength.
- Gears, rollers, pins, and bearings are reengineered to provide greater strength that is required for higher torque.
- Integrated load cell and torque gauge with backup offer increased makeup torque accuracy (optional).
- Makeup pressure-control valve is mounted on tong (optional).
- Three-jaws power backup or the double backup provide greater safety (optional).
- The system offers a gear-driven design.



"Full Nelson" Bidirectional Jaw System

Models	46000	57500	57501	57502	57503
Length (in./ <i>mm</i>)	42.5 1,079.5				
Width (in./ <i>mm</i>)			30 762.0		
Height (in <i>./mm</i>)			29.25 743.0		
Weight (lb/ <i>kg</i>)	672 675 780 304.81 306.2 353.8				
Tong arm length (in <i>./mm</i>)	29 736.6				
Pipe size range (in./mm)	1.05 to 4.75 26.7 to 120.7			o 5.50 o 139.7	
Torque in low gear at 2,500 psi (<i>172 bar</i>) (ft-lb/ <i>N•m</i>)	6,670 <i>9,043</i>	8,740 <i>11,850</i>	11,750 <i>15,931</i>	12,680 <i>17,19</i> 2	14,500 <i>19,659</i>
Torque in low gear at 2,000 psi (138 bar) (ft-lb/N•m)	5,440 7,376	7,023 <i>9,5</i> 22	9,390 12,731	10,000 <i>13,558</i>	11,750 <i>15,931</i>
Rated speed in high gear, 35 gpm (<i>133 lpm</i>) (rpm)	93	93	76	67	61
Rated speed in low gear (rpm)	27.0	20.6	15.4	13.7	12.5
Nominal power requirements 35 gpm (<i>133 lpm</i>) (psi/ <i>bar</i>)	2,000 138				

Backup type	Manual MS	Pneumatic/Hydraulic	Pneumatic/Hydraulic
Pipe size range	1.05 to 4.50	1.050 to 5.563	1.050 to 6.125
(in./ <i>mm</i>)	26.7 to 114.3	26.7 to 141.3	26.7 to 155.6
Weight	53	148	148
(Ib/ <i>kg</i>)	24.0	67. <i>1</i>	67.1

Master Tubing Tongs

Model 55000, 56800, 55700 and 57800



Master Tubing Tong with Hydraulic Backup and Load Cell

Features

- Increased size range to 5-1/2 in. (Models 55700/57800)
- · Higher-torque open-head tong
- Combination top-cast case and bottom-fabricated plate for greater strength
- Gears, roller pins and bearings redesigned to provide greater strength required for higher torque
- Integrated load cell and torque gauge mounted with backup for increased makeup torque accuracy (optional)
- Makeup pressure control valve mounted on tong (optional)
- Flip-top lid for easy access to brake band
- Three-jaw power backup for greater safety (optional)
- Gear-driven, chainless design
- Proven planetary gear transmission

Master Tubing Tongs

Model 55000, 56800, 55700 and 57800

Models	55000	56800	56801	56802	55700	57800	57801	57802
Length (in./ <i>mm</i>)		42.5 1,079.5						
Width (in./ <i>mm</i>)		30 762.0						
Height (in <i>./mm</i>)					9.25 743.0			
Weight (Ib/ <i>kg</i>)		716 675 780 324.8 306.2 353.8						
Tong arm length (in <i>./mm</i>)		29 736.6						
Pipe size range (in./mm)			to 4.75 to 120.7		1.05 to 5.50 26.7 to 139.7			
Torque in low gear at 2,500 psi (<i>172 bar</i>) (ft-lb/ <i>N•m</i>)	8,740 <i>11,850</i>	11,750 <i>15,931</i>	12,680 <i>17,19</i> 2	14,500 <i>19,659</i>	8,740 <i>11,850</i>	11,750 <i>15,931</i>	12,680 <i>17,19</i> 2	14,500 <i>19,659</i>
Torque in low gear at 2,000 psi (<i>138 bar</i>) (ft-lb/ <i>N</i> • <i>m</i>)	7,023 <i>9,5</i> 22	9,390 12,731	10,000 <i>13,558</i>	11,750 <i>15,931</i>	7,023 9,522	9,390 12,731	10,000 <i>13,55</i> 8	11,750 <i>15,931</i>
Rated speed in high gear, 35 gpm (<i>133 lpm</i>) (rpm)	93 76 67 61			93	76	67	61	
Rated speed in low gear (rpm)	20.6	15.4	13.7	12.5	20.6	15.4	13.7	12.5
Nominal power requirements 35 gpm (<i>133 lpm</i>) (psi <i>lbar</i>)	2,000 138							

Backup type	Manual MS	Pneumatic/Hydraulic	Pneumatic/Hydraulic
Pipe size range	1.050 to 6.125	1.050 to 5.563	1.050 to 6.125
(in./ <i>mm</i>)	26.7 to 155.6	26.7 to 141.3	26.7 to 155.6
Weight	53	148	148
(Ib/ <i>kg</i>)	24.0	67. <i>1</i>	67. <i>1</i>

Open-Head Tubing Tongs Model 45000



Features

- Safety door: operational lock-out device prevents tong from operating with door open
- · Load-bearing door minimizes case spreading effect
- Integrated load cell and torque gauge mounted with backup for increased makeup torque accuracy (optional)
- · Flip-top lid for easy access to brake band
- Three-jaw power backup for greater safety (optional)
- Gear-driven, chainless design
- Proven planetary gear transmission

Model 45000

Length (in./ <i>mm</i>)	42.5 1,079.5
Width (in <i>./mm</i>)	30 762.0
Height (in./ <i>mm</i>)	29.25 743.0
Weight (lb/ <i>kg</i>)	672 304.81
Tong arm length (in./ <i>mm</i>)	29 736.6
Pipe size range (in <i>./mm</i>)	1.05 to 4.75 26.6 to 120.6
Torque in low gear at 2,500 psi (<i>172 bar</i>) (ft-lb/ <i>N•m</i>)	6,670 <i>9,04</i> 3
Torque in low gear at 2,000 psi (<i>138 bar</i>) (ft-lb/ <i>N•m</i>)	5,440 7,376
Rated speed in high gear, 35 gpm (1 <i>33 lpm</i>) (rpm)	93
Rated speed in low gear (rpm)	27.0
Nominal power requirements 35 gpm (<i>133 lpm</i>) (psi/ <i>bar</i>)	2,000 138

Backup type	Manual MS	Pneumatic/Hydraulic
Pipe size range	1.05 to 4.5	1.05 to 5.563
(in./ <i>mm</i>)	26.7 to 114.3	26.7 to 141.3
Weight	53	148
(lb/ <i>kg</i>)	24.0	67.1

Open-Head Tubing Tongs Models RS and CTS

Features

- More steel weight in case to reduce potential of case spreading
- Gussets added to bottom case to reduce potential of case spreading
- Integral sprocket and outer ring (sprocket teeth machined on outer ring)
- Traditional chain-driven design
- Uses the familiar jaw-andbushing biting system

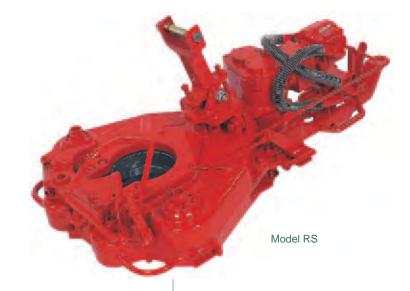
Specifications

Model	RS	CTS	
Length (in./ <i>mm</i>)	51.5 1,308.1		
Width (in./ <i>mm</i>)	27.75 704.9		
Height (in. <i>/mm</i>)	25 635.0		
Weight (lb/ <i>kg</i>)	658 298.46		
Tong arm length (in <i>./mm</i>)	39 1,00).5)3.3	

Model	RS	RS Hi-Torque	CTS	CTS Hi-Torque
Pipe size range (in./ <i>mm</i>)	1.05 to 4.50 26.7 to 114.3	1.05 to 4.75 26.7 to 120.7		o 5.50 o 139.7
Torque in low gear at 2,000 psi (136 bar) (ft-lb/N•m)	4,650 <i>6,305</i>	6,600 <i>8,948</i>	4,650 <i>6,305</i>	6,600 8,948
Rated speed in high gear, 35 gpm (1 <i>33 lpm</i>) (rpm)	100	80	100	80
Nominal power requirements 35 gpm (<i>133 lpm</i>) (psi/ <i>bar</i>)	2,000 138			

Backup type	Manual MS	Pneumatic/Hydraulic
Pipe size range	1.05 to 4.50	1.05 to 5.563*
(in./ <i>mm</i>)	26.7 to 114.3	26.7 to 141.3
Weight	53	148
(Ib/ <i>kg</i>)	24.0	67. <i>1</i>

*Also available in sizes up to 6 1/8-in. (155.6 mm).



Backup Tongs Double Backup





Backup controls

- INTRODUCING • The double backup was created to save time and enhance safety.
- · The double backup has an upper and lower biting system with a directional control switch.
- · With our double backup system, the operator flips a switch when going from make to break, instead of flipping the backup.
- This system doubles the proven technology of our single backup system.
- · A tested time saver, it offers automatic door closing when the tong is brought onto the tubing.

Backup Tongs Models Three-Jaw and MS

OCM can provide the three-jaw or MS backup tongs for use with our openhead tubing tongs and master tubing tongs. Backup tongs hang below the power tubing tong for making and breaking threaded tubular connections. The three-jaw backup tong is available with pneumatic or hydraulic operation. The MS backup tong is available only for manual operations.

Three-Jaw Power Backup System

Features

- · Increased safety: helps keep rig crew's hands clear of potential danger
- Easy operation: straightforward design for ease of use
- · Increased strength: significantly stronger than traditional manual backups

MS Manual Backup Tong

Features

- · Increased safety: helps keep rig crew's hands clear of potential danger
- · Easy operation: straightforward design for ease of use





Specifications

Models	Manual MS	Three-Jaw Pneumatic	Three-Jaw Hydraulic	
Part Number	45700-	55510-102*	55520-202*	
Pipe Size Range (in <i>./mm</i>)	1.05 to 6.125 26.7 to 155.6		9 5.563 9 <i>141.3</i>	
Weight (Ib/ <i>kg</i>)	53 24	148 67	170 77	
Jaws for MS Backup size rang	Part Number			
1.310 to 2.060 (33.3 to 52.3)	45420 Lug Jaw			
2.188 to 3.668 (55.6 to 93.2)	45422 Lug Jaw			
3.500 to 4.500 (88.9 to 114.3)	45424 Lug Jaw			
4-1/2 to 6-1/8 (114.3 to 155.57)			45577 Short Latch Jaw	
Jaw Sets for both Air and Hyd	raulic Backup size range (in	/mm)		
1.050 to 3.690 (26.7 to 93.7) di	55152-100			
1.900 to 4.500 (48.3 to 114.3) s	55177-100			
2.875 to 5563 (73.0 to 141.3) st	55157-100			
Also available in sizes up to 6 1/8-in. (155.6 mm).				

Also available in sizes up to 6 1/8-in. (155.6 mm).

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Closed-Head Tubing Tongs Model CH 58



Features

- Increased safety: drag button adjustments made from outside the tong; hands are never placed inside the drag ring for adjustments
- Gear-driven, chainless design eliminates need for oil bath lubrication
- No oil seals to leak fluid
- · Fabricated case for easier maintenance
- For higher-torque versions, backup uses same full-size jaws as in the tong for greater strength
- Integrated load cell and torque gauge mounted with backup for increased makeup torque accuracy (optional)
- Uses the familiar five-jaw and drag gripping system
- · Optional hydraulic lift and stiff arm

Specifications

Models	CH 58-1	CH 58-2	CH 58-5		
Length (in./ <i>mm</i>)	50 1,270.0				
Width (in./ <i>mm</i>)	30 762.0				
Height (in./ <i>mm</i>)		38 965.2			
Weight* (Ib/ <i>kg</i>)	1,196 <i>54</i> 2.5				
Tong arm length (in <i>./mm</i>)	36 914.4				
Pipe size range (in./ <i>mm</i>)	1.312 to 7.0 33.3 to 178.8				
Torque in low gear at 2,500 psi (<i>172 bar</i>) (ft-lb/N•m)	8,21011,20015,82411,13115,18521,454				
Torque in low gear at 2,000 psi (138 bar) (ft-lb/N•m)	6,580 <i>8,921</i>	9,180 <i>12,44</i> 6	12,700 17,219		
Rated speed in high gear, 35 gpm (1 <i>33 lpm</i>) (rpm)	106 76 55				
Nominal power requirements 35 gpm (<i>133 lpm</i>) (psi <i>lbar</i>)	2,000 138				
Backup type	Pneumatic	Hydraulic	Hydraulic		

Backup type	Pneumatic	Hydraulic	Hydraulic
Pipe size range (in. <i>/mm</i>)		1.05 to 6.125 26.7 to 155.6	

*Excluding backup

Closed-Head Tubing Tongs

Model 93

Features

- Traditional chain-driven, oil-bath lubrication system
- Uses the familiar five-jaw and jaw-carrier gripping system
- Optional manual, air or hydraulic backup
- Optional hydraulic lift cylinder
- Optional torque arm (stiff arm)



51 1,295.4
22 558.8
32 812.8
1,173 <i>532.1</i>
36 914.4
1.312 to 7.0 33.3 to 178.8
6,000 <i>8,135</i>
126
2,000 138

Backup type	Pneumatic/ Hydraulic
Pipe size range	1.05 to 6.125
(in./ <i>mm</i>)	26.7 to 155.6

Power Sucker-Rod Tongs

Models M-20, M-40, M-50 and M-75



Features

- · Safer than manual rod wrenches
- Optional pressure control valve and gauge mounted on tong for greater accuracy of makeup torque
- Reduced incidence of cross threading
- · Increased accuracy and consistency of makeup torque

Safety Installation and Removal Tool

- Installs and removes the rod tong inner ring assembly when changing rod sizes.
- Optional safety installation tool eliminates need for placing hands inside the tong to change inner rings.

Specifications

Model	M-20	M-40	M-50	M-75
Part number	27841	27841-1	27841-5	27841-75
Maximum torque (ft-lb/ <i>N•m</i>)	1,290 <i>1,749</i>	1,620 <i>2,19</i> 6	2,040 2,766	2,830 3,837
Maximum speed (rpm)	130 105 80 65			
Hydraulic requirements	2,000 psi at 30 gpm <i>138 bar at 114 lpm</i>			
Estimated weight (lb/kg)	348 321 366 158 146 166			
Rod size (in./ <i>mm</i>)	0.500 to 1.125 12.7 to 28.6			
API pipe range* (in./ <i>mm</i>)	1.05 to 1.90 26.7 to 48.3			

* When using special jaw assembly.

Hooks 100-Ton Tubing Hooks and Blocks

Features

- Available in the 80 series (solid shaft) or the 70 series (spring-loaded shaft)
- · Solid side plates available in standard or weighted versions

Specifications

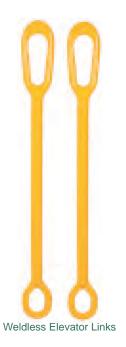
Series	70	80	
Length (in./ <i>m</i>)	76 1.9	57 1.4	
Width (in./ <i>mm</i>)	27.5 698.5		
Height (in./ <i>mm</i>)	15.25 387.4		
Weight (lb/ <i>kg</i>)	2,672 1,212.0	2,120 <i>961.6</i>	



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Links

Weldless Elevator and Big Eye[™] Links



Big Eye Links

Weldless Elevator Links

Features

- All 1 3/4-in., 150-ton rated
- Available in 36-, 48-, 60-, 72-, 84-, and 96-in. lengths

Specifications

Models (in./ <i>m</i>)	36	48	60	72	84	96
	<i>0.9</i>	1.2	1.5	1.8	2.1	2.4
Length (in./m)	42.50	53.50	65.50	77.25	90.00	101.00
	1.1	1.4	1.7	2.0	2.3	2.6
Width (in./ <i>mm</i>)	8.5 215.9					
Weight (lb/ <i>kg</i>)	165	184	220	265	308	350
	74.8	83.5	99.8	120.2	139.7	158.8

Big Eye Links

Features

- 200-ton rated
- Available in 60-, 72-, 84-, and 96-in. lengths. (longer lengths available upon request)
- Top link eye will fit vertically and roll to a horizontal position in all 75-, 150- and 160-ton block hooks
- · Bottom link eye will fit vertically and roll to a horizontal position in all 65-, 100- and 150-ton elevators

Inverted Snubbing Spiders Model CHD

These spiders can be manufactured to operate in the inverted (or upside-down) position for use in snubbing operations.

Features

- Choice of models for varying size ranges and tonnage ratings for single-string operations
- Interchangeable doors (within a model size)
- 360° replaceable inserts
- · Operates pneumatically or hydraulically



Model CHD

Tubing Spiders Models B, CHD and E



Model CHD



Model B



OCM Models B, CHD and E tubing spiders can handle various tubing sizes and load ratings. Tubing spiders use two slip-body assembly halves. (Slip inserts fit into the slip-body assembly elements.)

A safety latch can engage a shoulder on the link to prevent movement of the link and shaft arms. This feature traps the slips in the down and engaged positions, preventing accidental release of the tubing string.

Features

- Choice of models for varying size ranges and tonnage ratings for singlestring operations
- Interchangeable doors (within a model size)
- 360° replaceable inserts
- · Air or hydraulic operation

Models (in./ <i>m</i>)	В	CHD	E
Height to guard	14.00	17.75	21.50
(in./ <i>mm</i>)	355.6	<i>450.9</i>	<i>546.1</i>
Base (in./ <i>mm</i>)	12.00 to 16.00	19.25 to 18.50	23.50 to 24.50
	304.8 to 406.4	489.0 to 469.9	596.9 <i>to</i> 622.3
Gate opening	4.25	6.00	7.50
(in./ <i>mm</i>)	108.0	152.4	190.5
Bowl opening	4.750	6.625	9.125
(in./ <i>mm</i>)	120.7	168.3	231.8
Weight (lb/ <i>kg</i>)	206	376	856
	93.4	170.6	388.3

Tubing Spiders Model B, CHD and E

Specifications (continued)

Model	В	CHD	E
Capacity (lb/ <i>kg</i>)	110,000 <i>49,895</i>	250,000 <i>113,3</i> 98	350,000 158,757
Tubing Spider Assembly Without Slips	Part Number		
Domestic pneumatic	60000-100	65701-100	66007-100
Domestic hydraulic	60000H-100	65701-200	66007-200
Manual operation	60000-101		
Slip-Body Assembly, 3 1/2-in. Nominal*	6062	2-100	66621-100
Slip-Insert Set, 3 1/2-in. Nominal*			
1.315-in. (33.4-mm) tubing	65652	-1.315	
1.660-in. (42.2-mm) tubing	65652	-1.660	
1.900-in. (48.3-mm) tubing	65652	-1.900	
2.060-in. (52.3-mm) tubing	65652	-2.060	
2-3/8-in. (60.3-mm) tubing	656	52-1	66651-1ST
2 7/8-in. (73.0-mm) tubing	656	52-2	66651-2ST
3 1/8-in. (79.4-mm) tubing	65652	-3.125	
3 1/2-in. (88.9-mm) tubing	65652-3		66651-3ST
Slip-Body Assembly, 4 1/2-in. Nominal*		65623-100	
Slip-Insert Set, 4 1/2-in. Nominal*			·
3 1/2-in. (88.9-mm) tubing		65653-1	
4-in. (101.6-mm) tubing		65653-2	
4 1/2-in. (114.3-mm) tubing		65653-3	
Solid Slip-Body Assembly			
4.75-in. (120.7-mm) tubing		65624-4.75	
5-in. (127.0-mm) tubing		65624-1	
5 1/2-in. (139.7-mm) tubing		65624-2	
7 5/8-in. (193.7-mm) tubing			66625-100ST
Slip-Body Assembly, 5 1/2-in. Nominal*			66623-100
Slip-Insert Set, 5 1/2-in. Nominal*			
4-in. (101.6-mm) tubing			66653-1
4 1/2-in. (114.3-mm) tubing			66653-2
5-in. (127.0-mm) tubing			66653-3
5 1/2-in. (139.7-mm) tubing			66653-4
Slip-Body Assembly, 7-in. Nominal*			66624-100
Slip-Insert Set, 7-in. Nominal*			
5 1/2-in. (139.7-mm) tubing			66654-1ST
6 5/8-in. (168.3-mm) tubing			66654-2ST
7-in. (177.8-mm) tubing			66654-3ST

*Without slip insert set.

Elevators

Center-Latch Tubing Elevator Model CL-100



Model CL-100

OCM's center-latch tubing elevator can handle plain or upset collar-type tubing, drillpipe, and casing. The elevator is designed for various tubing sizes and for a 100-ton load rating. The two halves of the elevator are nearly of equal weight, providing proper balance for easier opening and closing. A safety latch prevents accidental opening of the elevator. Pulling on the latch disengages it and opens the elevator. Closing the two halves of the elevator automatically resets the latch in the locked position.

Features

- Safety latch and latch lock design
- When comparing raised load-bearing surface versus traditional elevators, during repair, this surface can be machined instead of being forced to build up elevator body
- · Rear handle for safer handling
- · Available in a 100-ton version

Models (in <i>./mm</i>)	2-3/8 60.3	4-1/2 114.3
Length (in./ <i>mm</i>)	17.25 <i>43</i> 8.2	19.25 <i>4</i> 89.0
Width (in./ <i>mm</i>)	16.25 <i>412.8</i>	18.25 <i>4</i> 63.6
Height (in./ <i>mm</i>)	10.25 <i>260.4</i>	11.00 279.4
Weight (lb/ <i>kg</i>)	128 58.1	172 78.0

Model	CL-100
Capacity (ton/ <i>tonne</i>)	100 90.7
Tubing Size and Type	Part Number
2 3/8-in. (<i>60.3-mm</i>) plain	100017-100
2 3/8-in. (60.3-mm) upset	100018-100
2 7/8-in. (73 <i>.0-mm</i>) plain	100019-100
2 7/8-in. (73.0-mm) upset	100020-100
3 1/2-in. (<i>88.9-mm</i>) plain	100021-100
3 1/2-in. (88.9-mm) upset	100022-100
4-in. (<i>101.6-mm</i>) plain	100023-100
4-in. (<i>101.6-mm</i>) upset	100024-100
4 1/2-in. (<i>114.3-mm</i>) plain	100025-100
4 1/2-in. (114.3-mm) upset	100026-100

Elevators Load-Locking Elevator

Features

- 360° load-support area provides greater security
- Rifle-style lock keeps elevator closed, even under zero load
- Load-locking plate keeps safety latches tightly shut under load
- Wedged-designed back handle
- Available in 2 3/8- and 2 7/8-in. sizes
- 100-ton

Specifications

Model CLL-100 (in./ <i>mm</i>)	2-3/8 60.3	2-7/8 73.0	
Capacity (ton/ <i>tonne</i>)	100 <i>90.7</i>		
Part Number	22205-008 22215-00		
Length (in./ <i>mm</i>)	17.25 438.2		
Width (in./ <i>mm</i>)	16.25 412.8		
Height (in./ <i>mm</i>)	10.25 260.4		
Weight (lb/ <i>kg</i>)	148 146 67.1 66.2		



Load-Locking Elevator

Heavy-Duty Rod Hooks

Models RH-20 and RH-35



Model RH-20



Weatherford's OCM rod hooks are available with a load rating of either 20 or 35 tons and with a choice of locking mechanism. The standard locking mechanism operates with a one-hand grip at the hook's center of balance. This capability enables the operator to steady the hook, open the latch, and engage or remove the bail of the rod elevator in one smooth, continuous motion on or off the hook. The alternative to the standard lock is a new latching mechanism that further enhances operator safety.

Both models feature a structural guard on the rod hook that protects the operator's hand. The RH-35 rod hook uses a spring support for easier stabbing, makeup, and disengagement of sucker rod threads; however, some operators prefer the shorter length of the RH-20 model.

Features

- · Choice of 20- and 35-ton models
- Both models available in standard locking version or with new safety latch mechanism for increased safety

Models	RH-20	RH-35
Part Number	22040-100	21982-100
Capacity (ton/tonne)	20 20.1	35 31.8
Width (in./ <i>mm</i>)	12.00 <i>304.8</i>	18.25 <i>4</i> 63.6
Length (in./mm)	25.5 647.7	39.0 <i>990.6</i>
Weight (lb/ <i>kg</i>)	51 23	88 40

Heavy-Duty Rod Elevators Models RES-1 and REP-1

Features

- Available in solid- or plate-type body style
- Reversible body styles
- Front and rear latches for easier operation

Models	RES-1 REP-1 (Solid) (Plate-Typ Body Body		
Capacity (lb/ <i>kg</i>)	50,000 22,680		
Weight (lb/ <i>kg</i>)	32 14.5	31 14.1	
Size Range:	Part Number		
1/2 to 5/8 in. (13 to 16 mm)	—	27728-100	
5/8 to 3/4 in. (16 to 19 mm)	27725-100	27729-100	
3/4 to 7/8 in. (19 to 22 mm)	27726-100	27730-100	
1 in. (<i>25 mm</i>)	27727-100	27731-100	
1-1/8 in. (29 mm)	27750-100	27732-100	

Model PRE (Solid) Body for Polished Rods		
Capacity (Ib/ <i>kg</i>)	50,000 22,680	
Weight (lb/ <i>kg</i>)	32 14.5	
Size Range:	Part Number	
1 in. (25 mm)	27736-100	
1-1/8 in. (29 mm)	27733-100	
1-1/4 in. (31.75 mm)	27734-100	
1-1/2 in. (38 mm)	27735-100	



Model RES-1



Model REP-1

Rod-Handling Accessories

Rod Swivel and 35-Ton Rod Hook Clevis



Rod Swivel

OCM rod swivels create a safer working environment by greatly reducing the effects of potentially dangerous operations, such as releasing sandedup rods in standard pump wells. In a progressive cavity pump application, once the downhole pump is initially unseated, the rods will spin within the rod swivel, and that action is contained within the tubing elevator. After the danger has passed, the rod swivel is removed, and normal operations can resume. The rod swivel works in either a 2 7/8- or 3 1/2-in. collar-type tubing elevator.

Specifications

Width (in./mm)	7.0 177.8
Height (in./ <i>mm</i>)	18.0 <i>4</i> 57.2
Weigh (lb/ <i>kg</i>)	53.0 24.0



35-Ton Rod Hook Clevis

Features

· For installation of rod hook onto blocks

Miscellaneous

Depthometer and Sucker-Rod Wrenches

Depthometer

OCM's depthometer provides quick and accurate wireline measurements when performing bailing, cleaning out, swabbing, or similar operations.

Features

· Available in either ball-bearing or bronze-bearing design

Specifications

Models	Bronze Bearing		Ball B	earing
Part Number	(units in ft)	(units in mm)	(units in ft)	(units in mm)
Part Number	14000-200	14000-202	14000-201	14000-203
Weight (lb/kg)	11 5			





Sucker Rod Wrenches

Specifications

Sucker Rod Wrench Assembly Part Number	Rod/Coupling Square Size (in./ <i>mm</i>)	Size of Sucker Rod ¹ (in./ <i>mm</i>)	Handle Length (in./ <i>mm</i>)	Wrench Head Part Number	Spring Kit ² Part Number
QA1-19	7/8 22.5	5/8 SR 15.9 SR		27609	
QA2-19	1 25.4	3/4 to 7/8 SR 19.1 to 22.2 SR		27610	
QA2-19R	1-1/8 28.6	7/8 EL SR 22.2 EL SR	19 <i>4</i> 82.6	27611	800026
QA4-19	1-5/16 33.3	1 SR 25.4 SR		27612	
QA5-19	1-1/2 <i>38.1</i>	1-1/8 SR 28.6 SR		27613	

¹SR = Sucker rod

²Spring kit includes 1 spring, 1 pivot pin, and 2 retainer rings.

Casing Tongs 16-25 High-Torque Casing Tong



16-25 High-Torque Casing Tong



Optional hydraulic free-floating backup virtually eliminates shearing and bending when making or breaking out connections.

Weatherford's 16-25 hydraulic high-torque casing tong provides 25,000 ft-lb torque capacity for running and pulling 6 5/8- to 16-in. casing. The unit's unique gated rotary completely encircles the casing and provides as many as seven contact points that distribute gripping forces over a greater area than conventional tong designs. Optional integral free-floating backup unit helps to ensure proper connection makeup and long-term wellbore integrity.

Features

- Tong design handles high-torque requirements without the case body distortions that plague many other tongs
- · Versatile, lightweight and easy to operate
- Optional hydraulic free-floating backup design virtually eliminates shearing and bending moments when making up or breaking out connections
- Hydraulic door interlock prevents tong operation while the doors are open or unlatched
- Optional lift cylinder quickly adjust to varying connection heights
- Weatherford's optional Micro-Grip[™] system grips the casing fully

Specifications

Pipe size range	6-5/8 to 13-3/8 in.ª	16 in.⁵	
Rated torque in low gear ^c (ft-lb, <i>N</i> • <i>m</i>)	25,000 33,900		
Rated speed in high gear ^d (rpm)	93		
Tong dimensions (in./mm)	34 × 54 × 31 864 × 1,356 × 782		
Torque arm length (in./mm)	32 813		
Tong weight (lb/ <i>kg</i>)	1,075 <i>488</i>		
Nominal power requirement flow ^e (gpm/ <i>lpm</i>)	60 to 80 227 to 303		
Nominal power requirement flow ^t (gpm/ <i>lpm</i>)	30 to 40 114 to 152		

a13 3/8-in. rotary and jaws b16-in. rotary and jaws

°16-in. rotary and jaws
°At 2,000 psi (138 bar)

^dAt 70 gpm (265 lpm)

^eAt 1,000 psi (69 bar)

^fAt 2,000 psi (138 bar)

Casing Tongs 24-50 High-Torque Casing Tong

Weatherford's 24-50 high-torque casing tong provides 50,000 ft-lb torque capacity for running and pulling 10 3/4- to 24-in. casing. The unit's unique gated rotary completely encircles the casing, providing greater circumferential coverage, a smaller footprint, and lighter overall weight than conventional tong designs. The 24-50 tong is capable of fully mechanized remote operation or semi-mechanized operation and is completely compatible with all of Weatherford's automated tong-positioning systems, including PowerFrame[®] and PowerScope[®] systems.

Features

- Tong design eliminates the need to use large manual rig tongs as backup when running casing
- Gated rotary completely encloses the casing, distributing the gripping forces over a greater area and ensuring a positive grip without pipe deformation or pipe marking problems
- · Integral hydraulic backup grips pipe and couplings without crushing
- Free-floating backup design virtually eliminates shearing and bending moments when making or breaking out connections

24-50 High-Torque Casing Tong

Specifications

Pipe size range	10-3/4 to 20 in.ª	24 in.⁵
Rated torque in low gear ^c (ft-lb, <i>N</i> • <i>m</i>)	50,000 67,800	
Rated speed in high gear ^d (rpm)	38	
Tong dimensions (in./mm)	53 × 77 × 28 1,346 × 1,948 × 711	
Torque arm length (in./mm)	48 1,219	
Tong weight (lb/ <i>kg</i>)	2,300 <i>1,045</i>	
Nominal power requirement flow ^e (gpm/ <i>lpm</i>)	60 to 80 227 to 303	
Nominal power requirement flow ^r (gpm/ <i>lpm</i>)	30 to 40 114 to 152	

⁸20-in. rotary and jaws ^b24-in. rotary and jaws ^cAt 2,500 psi (172 bar) ^dAt 70 gpm (265 lpm) ^eAt 1,000 psi (69 bar) ^fAt 2,500 psi (172 bar)

Hydraulic Power Units



Weatherford's hydraulic power units are engineered to deliver maximum power output from a compact and rugged design. Electric or dieselpowered 40- to 100-HP units are available to provide a reliable power source for a wide range of hydraulic requirements. Weatherford's power units are available in standard or custom configurations and are usually skid-mounted with provisions for marine handling.

Features

- Units are skid-mounted
- Explosion-proof motors
- · Engines and hydraulics are water-cooled
- · Low-noise units
- · Remote on/off capability
- · Heavy-duty pumps
- · Hydraulic fluid is environmentally safe
- · Automatic engine overspeed shut-off valves

Kelly Spinners

Weatherford's kelly spinners not only eliminate the spinning chain, thereby increasing both speed and safety when making kelly connections, they are also available in both pneumatic and hydraulic models. These kelly spinners also can be used for making up running tools, as well as for limited rat-hole and mouse-hole drilling. They provide the slow rotation necessary for fishing jobs or for orienting directional drilling tools. The pneumatically operated Model KS 1500 AB provides a torque of 825 ft-lb while the hydraulically operated Model KS 2400 HB provides a torque of 2,400 ft-lb.

Features

- · Strong, simple, compact and incredibly rugged
- · Heavy-duty, case-hardened, forged alloy-steel gear
- · Rig up and down easily to fit all types of drilling rigs
- Fully reversible, allowing the driller to spin in or out by simply pushing or pulling the control valve handle
- All operations, including reversing direction and varying the speed, are completely controlled at the driller's console
- · Unique engagement device eliminates accidental operation of the tool
- · Easy installation and maintenance



Pneumatically operated Model KS 1500 AB provides a torque of 825 ft-lb.

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